

KCN-S/KCN-W

Single/Dual Preset Counters for Addition and Subtraction

Maximum counting speed: 30cps, 1kcps, 2kcps or 5kcps (selected by digit keys)

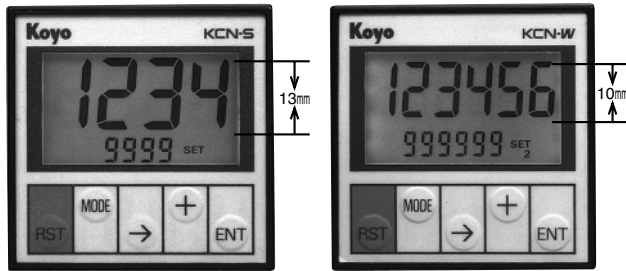
With the DIN standard size of only 48 mm by 48 mm, the full featured counter incorporates an easy to read LCD display.

Integrating the latest technologies, the counter can be used for many purposes as measuring quantities, length and time. Other options include single preset for general purpose models, and dual preset setting for multifunction counters.

Merits

● Small body and easy to see display

With its body of only 48 mm by 48 mm, the counter provides full screen display of either four-digit or six-digit numbers with the height of 13 mm or 10 mm.



● Backlit LCD integrated in all models

Displayed values are backlit to facilitate reading in darkness.

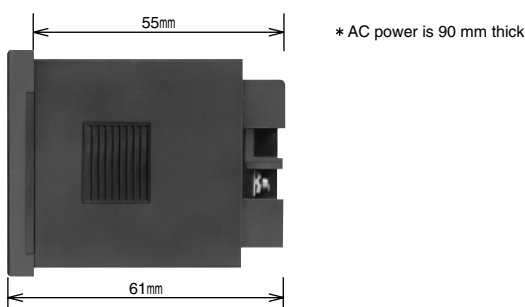


● Keypad protection cover

A keypad cover is attached to prevent erroneous operation.

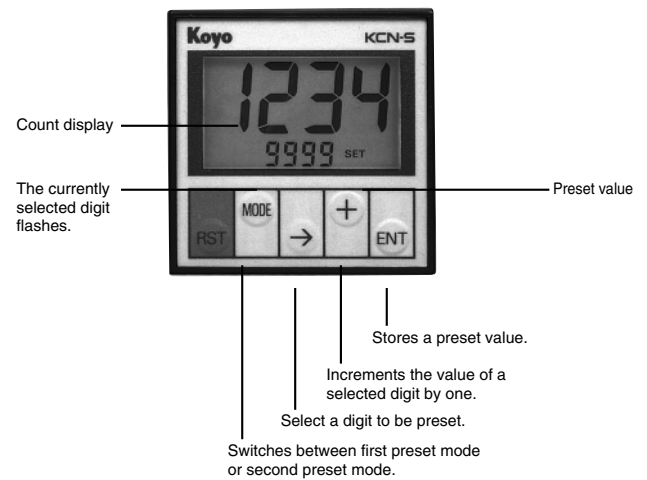
● DC power as thin as 55 mm

With minimum space requirement, the control board can be installed anywhere.



● Easy operation

Countup values can be set or modified independently from initial settings. Changes can be made easily and quickly on site.



● A series of models to meet all your needs

All 16 models include advanced functions such as prescaling and decimal display. These models can be combined appropriate to satisfy your requirements.

● Multifunction

A complete series of models provide advanced functions such as dual preset nine output modes, count disable, large capacity sensor power (DC24 V, 60 mA) and AC 100 to 240 V user-selectable power source.

● Timer option

The KCN-4S general purpose 4-digit counter can be used also as a precise digital timer.

● Addition, subtraction or both operations are available.

● Twelve error codes quickly report error status.

● EEPROM to avoid cell replacement

The counter uses an EEPROM to eliminate the use of cells. The memory can store all counts, preset values and mode settings.

● Water proofed front panel

The keypad on the front panel is completely coated (IP64) to insulate dust and water.

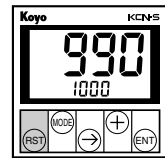
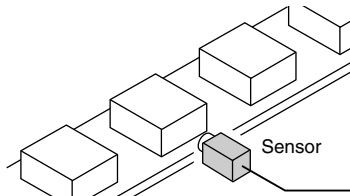
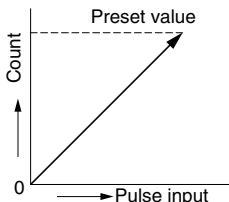
Mode options

● Addition, subtraction and concurrent

Addition mode and Subtraction mode

Addition mode

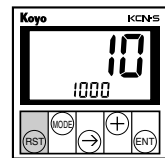
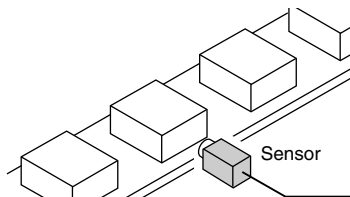
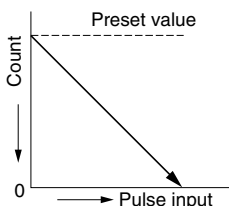
In the Addition mode, the count increments by one for each pulse input. When the value has reached a preset value, the counter generates a signal.



Incremented to 990

Subtraction mode

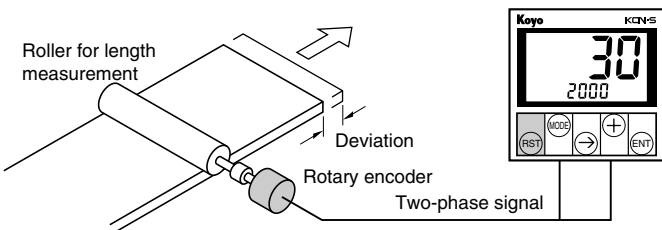
In the Subtraction mode, the count decrements by one for each pulse input. When the value has reached zero, the counter generates a signal.



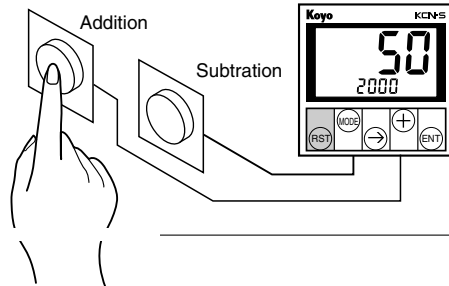
Decrement to 10

Addition and Subtraction

Counting operation is not affected by any deviation of roller movement.

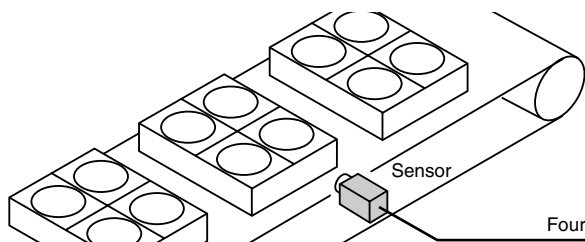


Addition pulse and subtraction pulse can be entered separately or simultaneously.



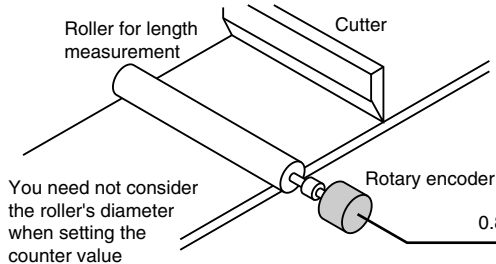
● Prescaling

Converting the number of pulses to quantity or dimension



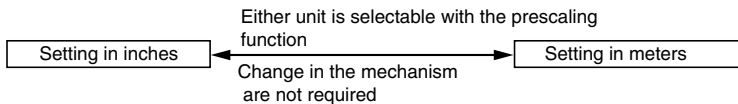
Multiplied by 4

Prescaled at 4



Can be set to a rounded integer.

Prescaled at 0.8



KCN-S/KCN-W

KCV

KCN-A

KCN-S/W

KCN-B

KCN-T

KCY

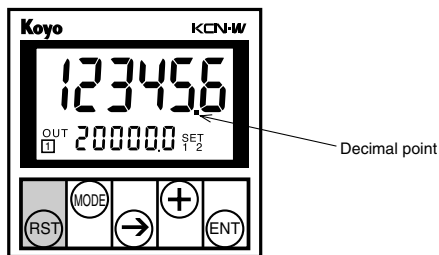
KCX

KCX-FN

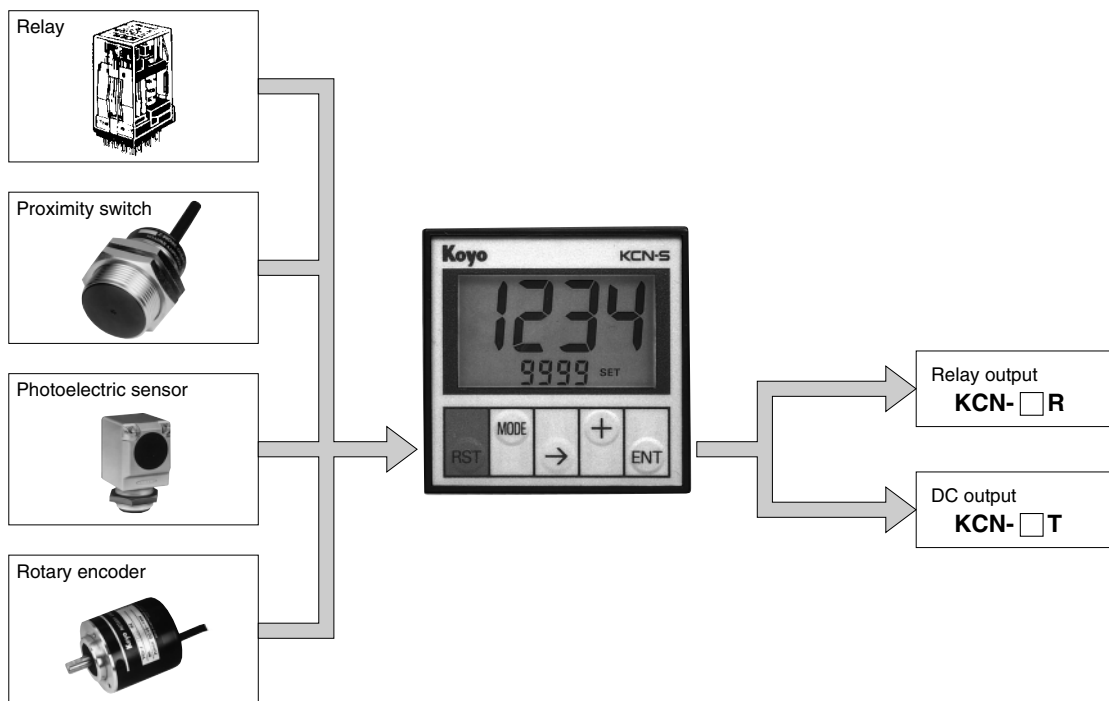
KCH-B

KCM

● **Displaying a decimal point**
A decimal point can be displayed at a desired location.

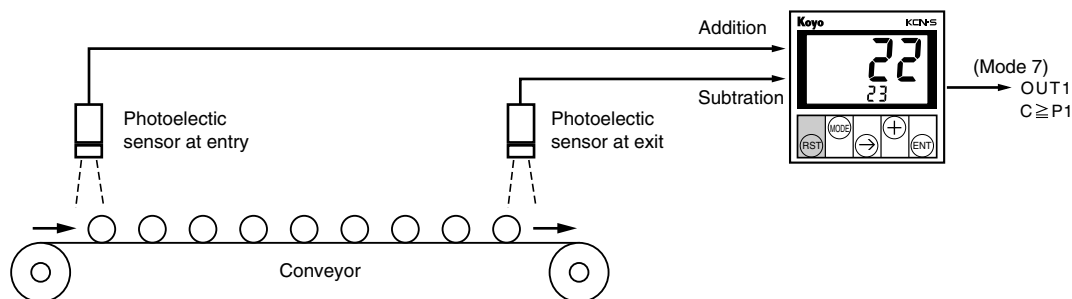


● **Switching the input logic between positive and negative**
Device choices are expanded by two input logics available for positive (voltage) input and negative (no voltage) input.



● **Nine operation modes**
The multifunction counter has nine operation modes, including Compare, Hold, Auto Reset and One shot Output.

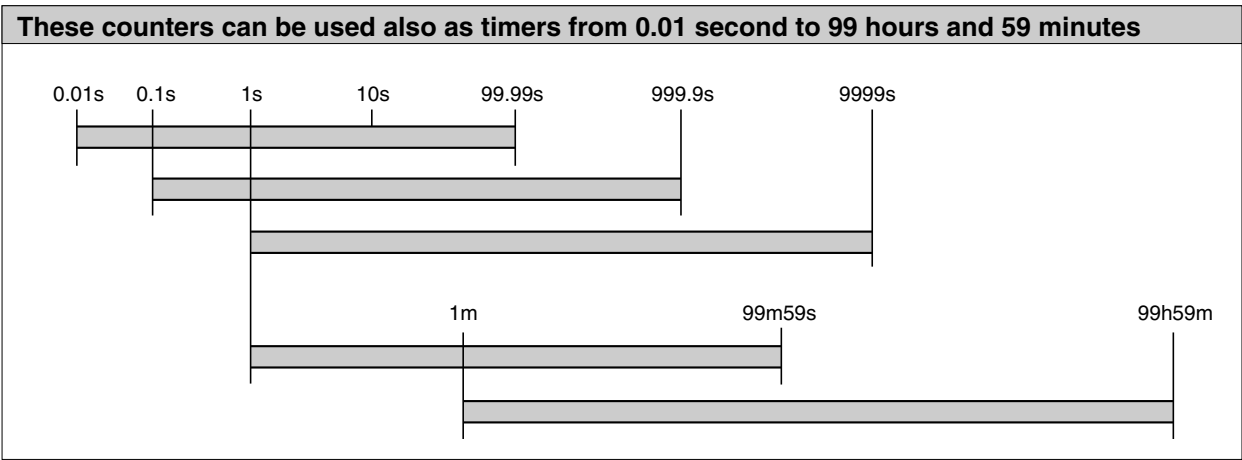
Ex. Count of the number of workpieces (Compare mode)



The counter counts and displays the number of workpieces on the conveyor. The count is added to by input pulse generated by the photoelectric sensor at the entry, and subtracted from by pulse generated by another sensor at the exit. Addition and subtraction can occur at the same time.

Timer option

KCN-4SR-C/4ST-C/4SR/4ST General Purpose 4-digit Counters



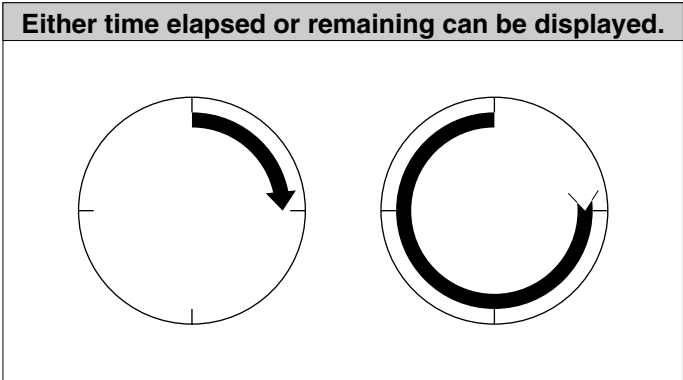
Digital clock for easy and error-free setting

Quartz crystal oscillator assures the clock precision.



Five output modes for wide applications

- On Delay
- Off Delay
- One Shot
- Flicker
- Accumulate



Two Categories of Models

■ General purpose counters

Single preset, One-Shot or Hold output, prescaling and decimal point display

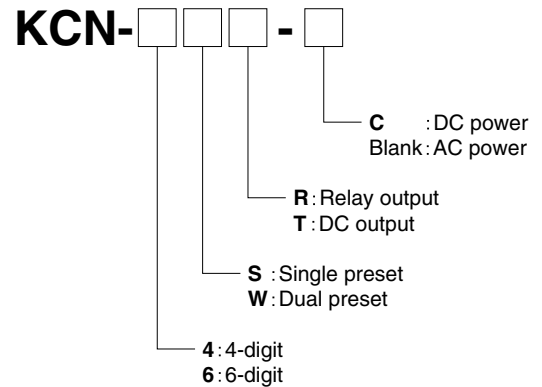
Source voltage	Output type	Sensor source	4-digit(and timer)	6-digit
DC24V only	Relay output	None	KCN-4SR-C	KCN-6SR-C
	DC output		KCN-4ST-C	KCN-6ST-C
AC110V or AC220V	Relay output	DC24V 15mA	KCN-4SR	KCN-6SR
	DC output		KCN-4ST	KCN-6ST

■ Multifunction

Single or Dual preset setting, nine modes including One-Shot, Hold and Compare output, prescaling and decimal point display

Source voltage	Output type	Sensor source	4-digit	6-digit
DC12~24V	Relay output	None	KCN-4WR-C	KCN-6WR-C
	DC output		KCN-4WT-C	KCN-6WT-C
AV100V~240V	Relay output	DC24V 60mA	KCN-4WR	KCN-6WR
	DC output		KCN-4WT	KCN-6WT

Model number System



General Specifications

Item		General Purpose	Multifunction
Source voltage	AC	AC 85~115V, or AC 180~240V	AC90~264V
	DC	DC 20~28V (Max. 10% p-p ripple)	DC 10~30V (Max. 10% p-p ripple)
Power consumption	AC	Approx. 5VA	Approx. 5VA
	DC	Approx. 2W	Approx. 2W
Sensor power	AC	DC 24V (20~28V) 15mA (Max. 10% p-p ripple)	DC24V (20~28V) 60mA (Max. 10% p-p ripple)
	DC	None	None
Memory backup at power failure	EEPROM (Up to 100,000 writes)		
Ambient temperature	-10~+50°C		
Storage temperature	-25~+70°C(with no freezing)		
Ambient/Storage humidity	35~85%RH (with no dewing)		
Withstand voltage	AC 2kV for one minute (For each of AC input, 0V and relay output interconnection)		
Insulation resistanc	20MΩ or more at DC 500V (AC: For each of AC input, 0V and relay output interconnection)		
Vibration resistance	Durable for one hour along three axes at 10 to 55 Hz with 0.5 mm amplitude No error for one hour along three axes at 10 to 55 Hz with 0.35 mm amplitude		
Shock resistance	Durable for 11 ms along three axes at 490 m/s ² (50 G) No error for 11 ms along three axes at 98 m/s ² (10 G)		
Noise resistance*	±1.5 kV between power terminals (square wave pulse with 1 μs width and 1 ns rise time)		
Coating	IP64 for the keypad on the front panel against dust and splash.		
Installation	Flush mounting		
Connection	Terminal block		
Mass	AC	Approx. 220 g	Approx. 150 g
	DC	Approx. 110 g	Approx. 110 g

* Noise tests also include static discharge test and NEMA compliance tests.

Performance Specification

Item	General Purpose (KCN-S)		Multifunction (KCN-W)			
Operation	Addition and subtraction					
Setting	Single preset		Single or Dual preset (selected by keys)			
Number of digits	4 or 6 digits (depending on models)					
Setting range	4 digits: -999~+9999 6 digits: -99999~+999999					
Counting speed	30cps, 1kcps, 2kcps, or 5kcps (selected by keys) For duty factors, see Counting Timing.					
Input mode	Addition and/or subtraction or two-phase (selected by keys)					
Input logic	Positive (voltage) or negative (no voltage) (selected by keys)					
External reset input	Minimum pulse width: 5 ms					
Auto reset	Responded within 0.5 ms (2.5 ms at 5kcps)					
Manual reset	Responded within 0.1 s					
Power reset	Power shutdown: 1 s or more Reset duration: 1 s or less (until restart)					
Output	NPN open collector or relay contact 1a (depending on models)					
Output mode	One Shot (momentary output) or Hold (selected by keys)		One Shot (momentary output), Hold or Compare (selected by keys)			
Output duration	0~9990 ms (selected by keys in 10 ms increments)					
I/O response	Maximum counting speed		Open collector output		Relay output	
	30cps		14ms or less		19ms or less	
	1kcps		1ms or less		6ms or less	
	2kcps		0.5ms or less		5.5ms or less	
	5kcps*		2.5ms or less		7.5ms or less	
Decimal point display	Any location (selected by keys)					
Prescaling	4 digits: 0.001~9.999 6 digits: 0.001~99.999					
Count disable input	Not available		Responded within 2.5 ms			

* Output response delays only at 5k cps.

I/O Specifications

Pulse input	Input speed	30cps/ 1kcps/ 2kcps/ 5kcps		
	Input resistance	Positive: 15k Ω Negative: 3.3k Ω (1.8k Ω for DC models)		
	Input voltage	L : 0~3V H : 7~30V		
Reset input	Input response	On delay: Max. 5ms Off delay: Max. 5ms		
	Input resistance	Positive: 15k Ω Negative: 3.3k Ω (1.8k Ω for DC models)		
	Input voltage	L : 0~3V H : 7~30V		
Count disable input	Input response	On delay: Max. 2.5ms Off delay: Max. 2.5ms		
	Input resistance	Positive: 15k Ω Negative: 3.3k Ω (1.8k Ω for DC models)		
	Input voltage	L : 0~3V H : 7~30V		
NPN open collector output	Withstand voltage	Max. 35V		
	Current	Max. 100mA		
	Residual voltage	Max. 2V		
Relay output	Capacity	AC220V 2A (resistance load)	AC220V 0.5A (cos ϕ =0.4)	DC30V 0.5A (L/R=7ms)
	Durability	Min. 100,000 contacts	Min. 200,000 contacts	Min. 200,000 contacts

Output modes

■ KCN-S

Mode No	Count	Signal output
1	Continued	Held
2	Reset	One shot* 10~9990ms

■ KCN-W (single preset mode)

Mode No	Count	Signal output
1	Continued	Held
2	Reset	One shot* 10~9990ms
3	Continued	
4	Held	Held
7	$C \leq P$	
8	$C \geq P$	

C: Count P: Setting

■ KCN-W (dual preset mode)

Mode No	OUT1		OUT2	
	Count	Signal output	Count	Signal output
1	Continued	Held	Continued	Held
2			Reset	One shot* 10~9990ms
3			Continued	Held
4			Held	
5		One shot* 10~9990ms	Continued	One shot*
6			Reset	
7	$C \geq P1$		$C \leq P2$	
8	$C < P1$		$C \geq P2$	
9	$C < P1$		$P1 \leq C \leq P2$	

C: Count P1: First setting P2: Second setting

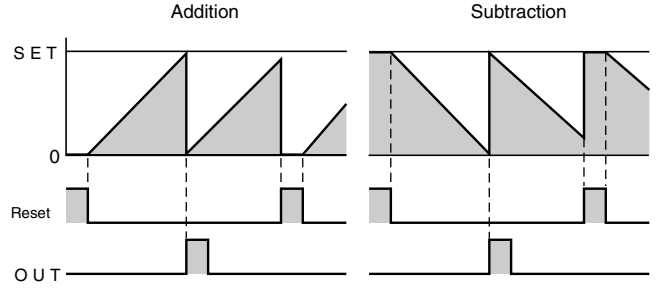
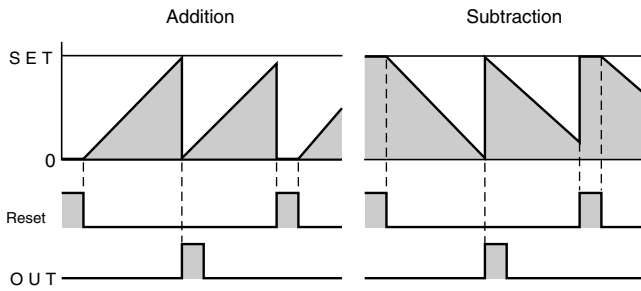
*Can be set in 10 ms increments from 10 to 9990 ms.

Output mode diagrams

■ KCN-S general purpose, single preset

Mode 1 (Hold) Out: Held Count: Continued

Mode 2 (One Shot) Out: One Shot Count: Reset

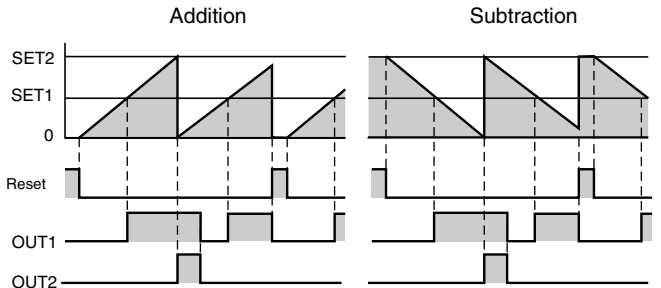
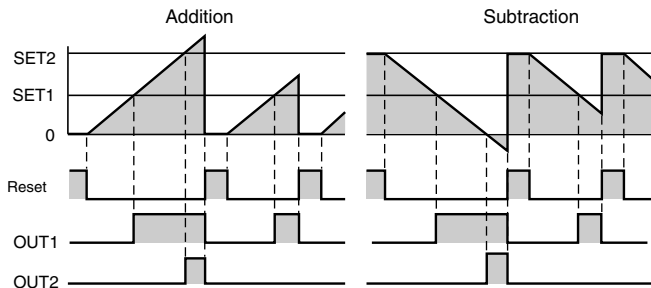


- One Shot means signal output for short duration from 10 to 9990 ms
- Counting at 5kcps is disabled during reset in Mode 2, as 2.5 ms is required for auto reset.

■ KCN-W Multifunction, single or dual preset

Mode 1 OUT2: Held Count: Continued
OUT1: Held

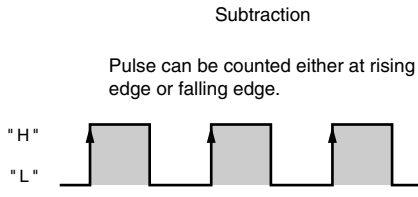
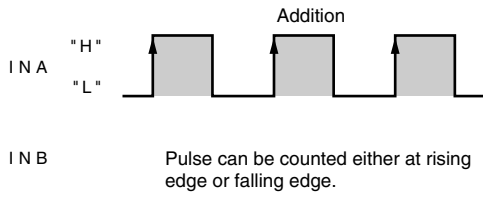
Mode 2 OUT2: One Shot Count: Reset
OUT1: Held



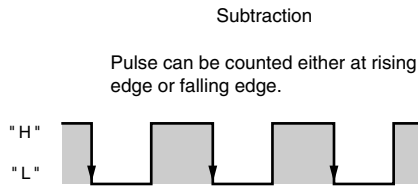
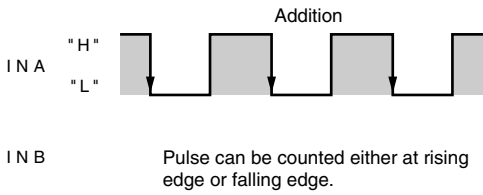
Counting timing

■ Addition and Subtraction mode

● Positive (voltage) input

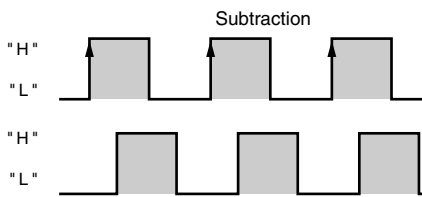
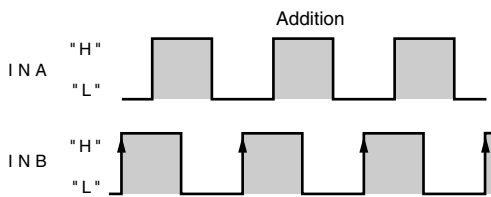


● Negative (no voltage) input



Note: Counting occurs at the rising edge or falling edge.

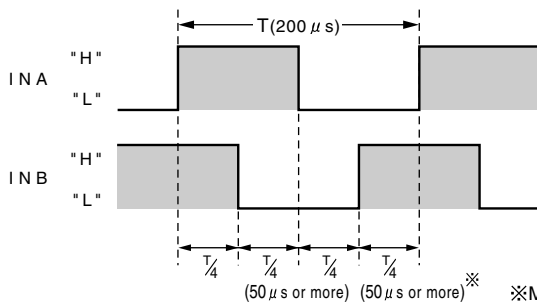
■ Two-Phase mode



Note: Counting always occurs at rising edge.

Duty factors

INA and INB in Two-Phase mode: 50% at 5kcps



※Minimum width that enables counting.

$$\text{Counting speed (cps)} = \frac{1}{T} \text{ (s)}$$

Wiring Diagrams

General purpose (KCN-S)	Multifunction (KCN-W)
<p>KCN-4/6SR</p>	<p>KCN-4/6WR</p>
<p>KCN-4/6ST</p>	<p>KCN-4/6WT</p>
<p>KCN-4/6SR-C</p>	<p>KCN-4/6WR-C</p>
<p>KCN-4/6ST-C</p>	<p>KCN-4/6WT-C</p>

KCN-A

KCN-A

KCN-S/W

KCN-B

KCN-T

KCY

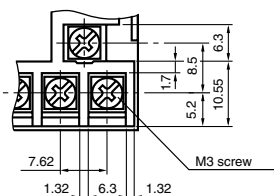
KCX

KCX-FN

KCH-B

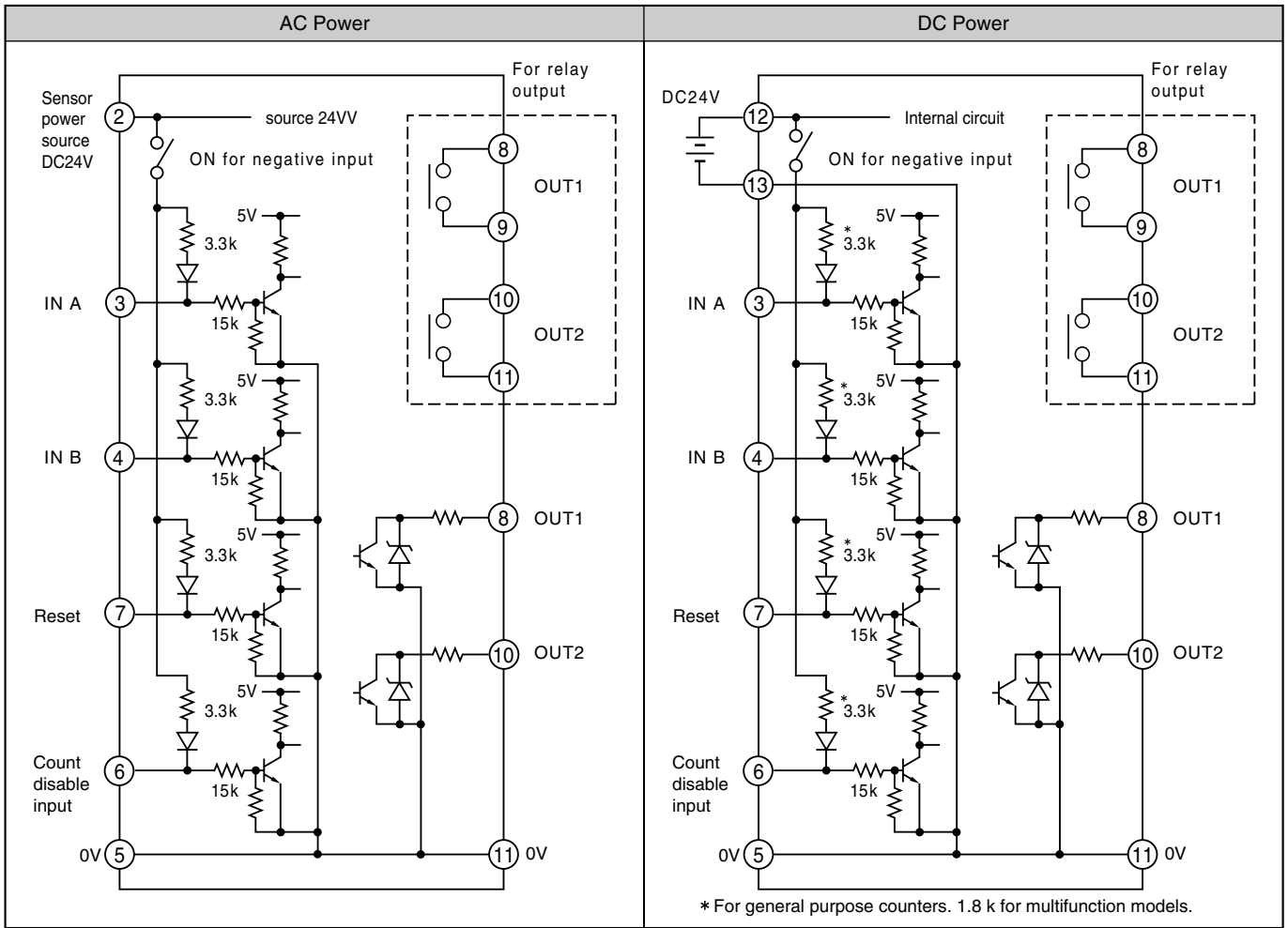
KCM

Dimensions of Terminal Block

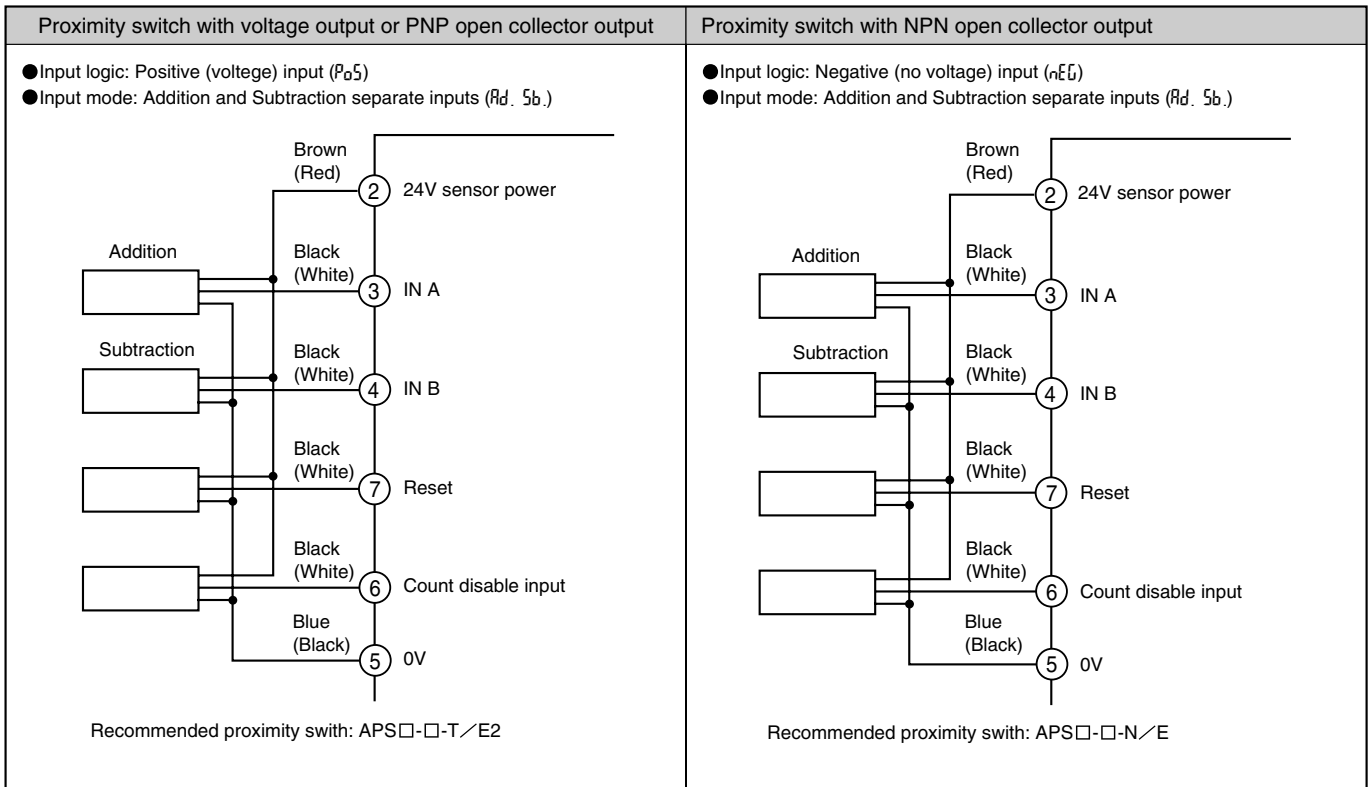


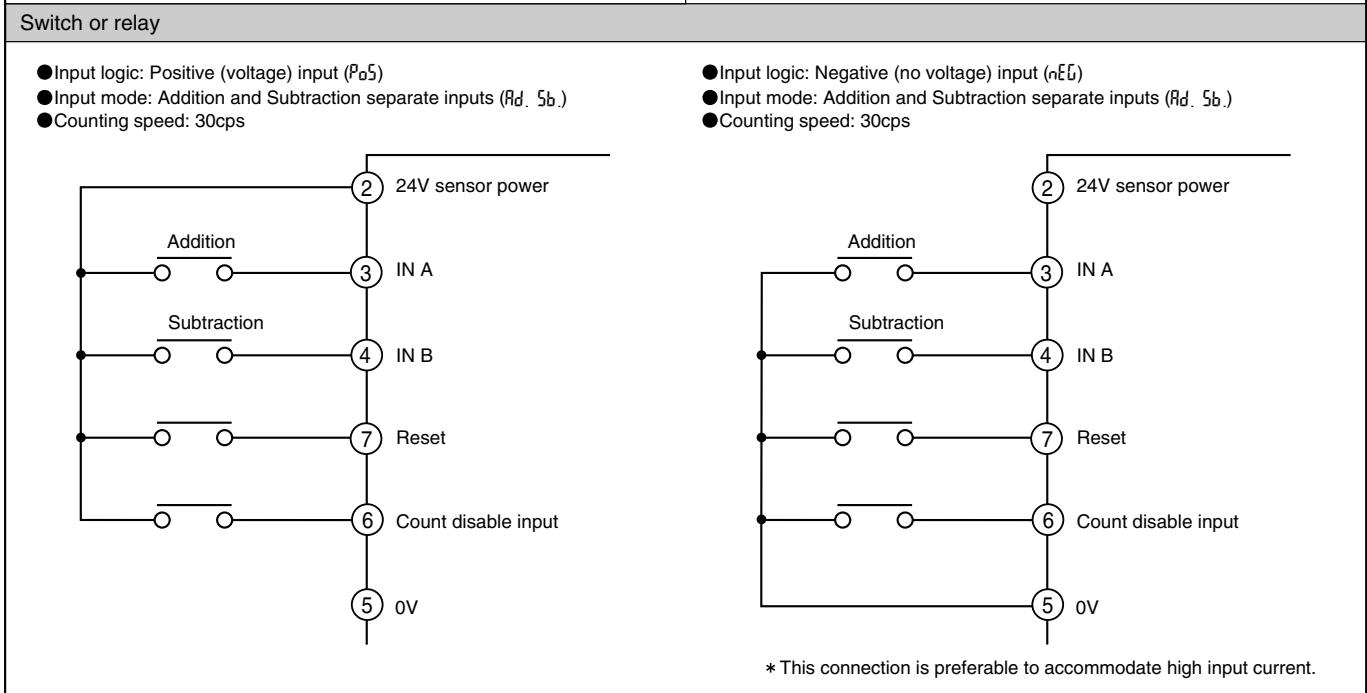
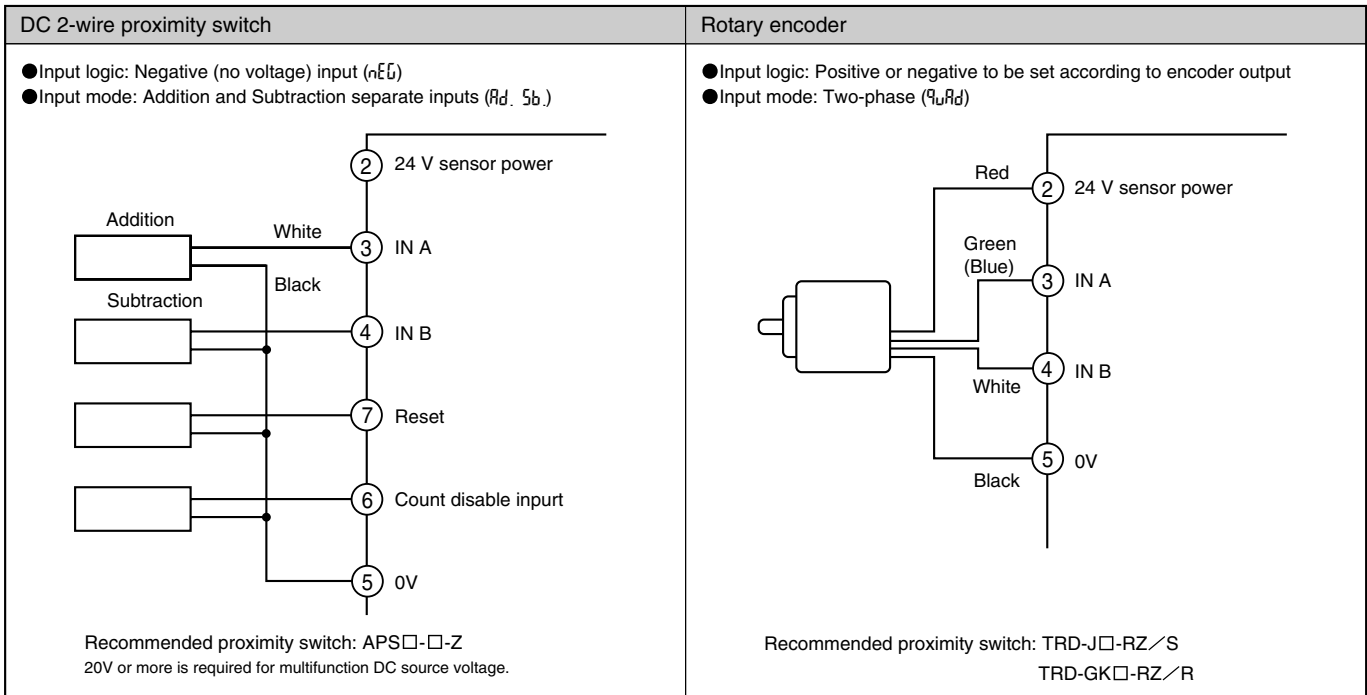
Wire section: 0.25 to 1.65mm²
Conforming crimped contact: 1.25-3

I/O Circuit Diagrams

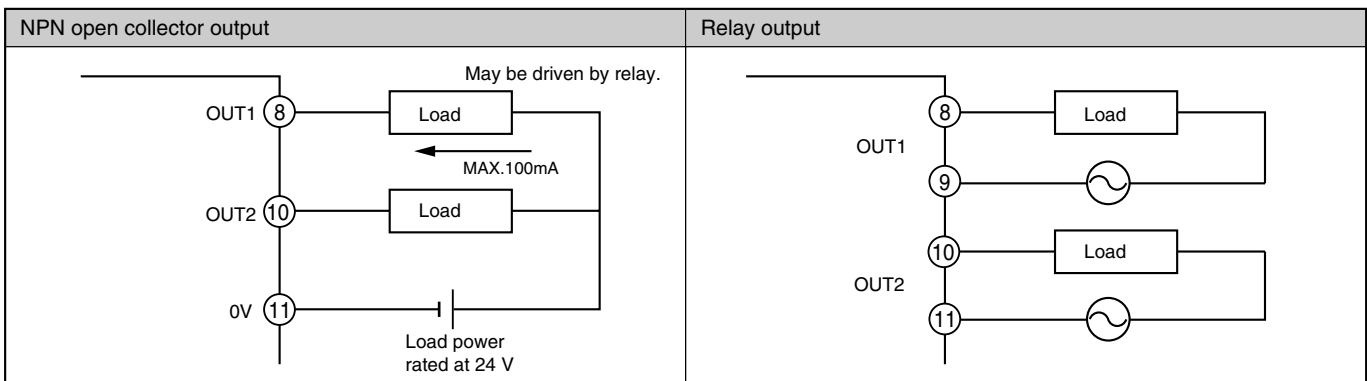


Input Wiring Examples (count, reset and count disable)





Output Wiring Examples



KCN-A

KCN-A

KCN-S/W

KCN-B

KCN-T

KCY

KCX

KCX-FN

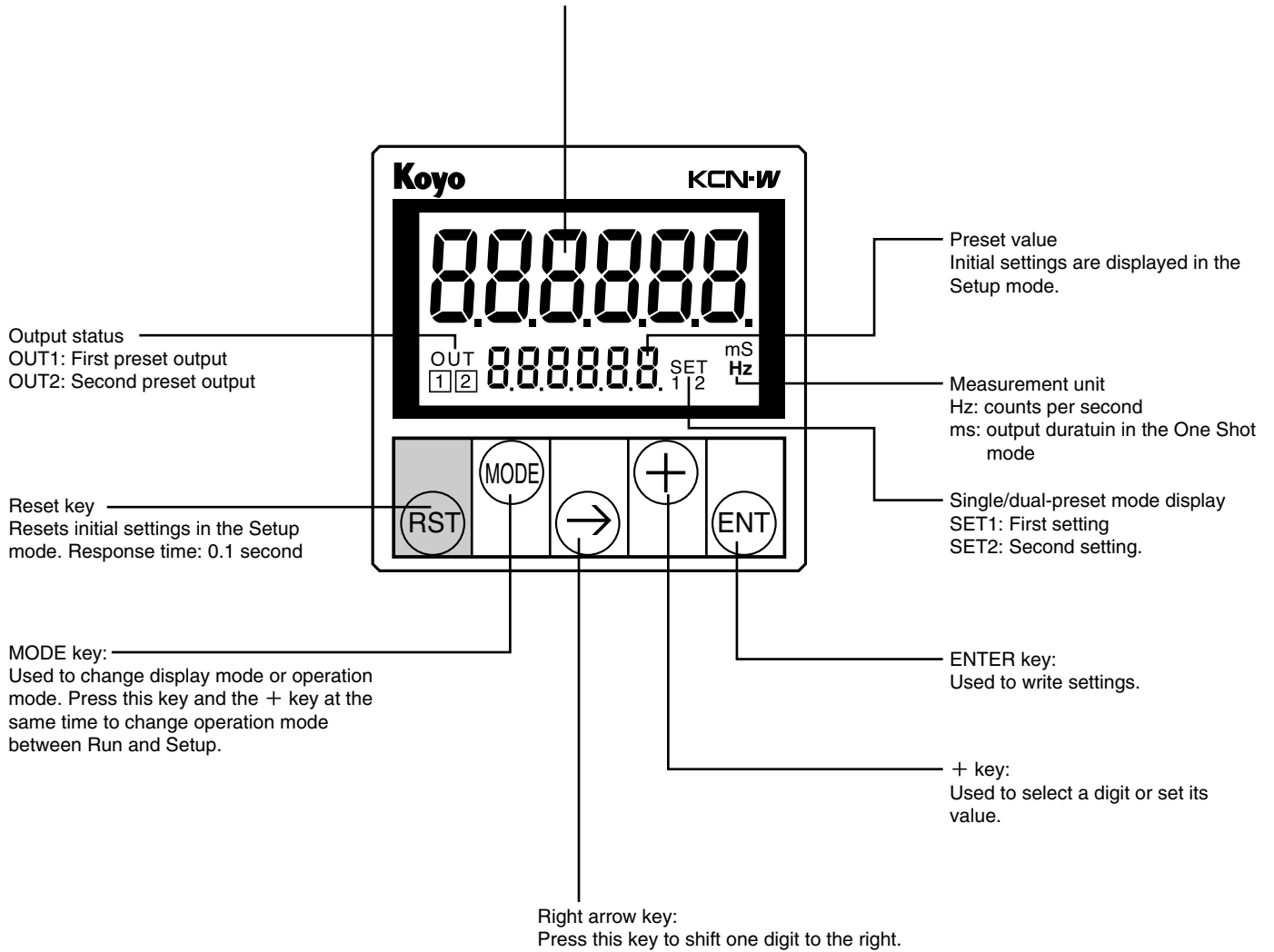
KCH-B

KCM

Front Panel Layout and Description

■ Front panel

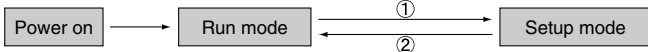
Count (zero-suppressed)
 Character height: 13 mm for 4-digit display
 10 mm for 6-digit display
 Initial settings are displayed in the Setup mode.



Operating procedures

1. KCN-S General purpose counters

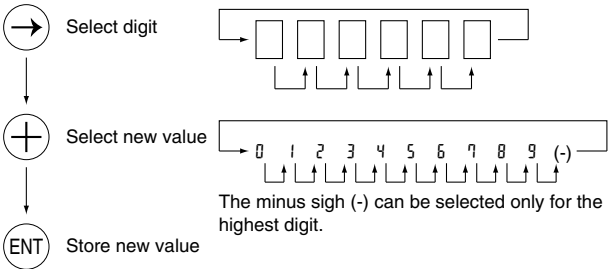
Switching between Setup mode and Run mode



- 1 Press the (MODE) key and the (+) key at the same time for at least 0.5 second.
- 2 Press the (MODE) key and the (+) key at the same time for at least 0.5 second, or leave the system in the Setup mode for one minute.

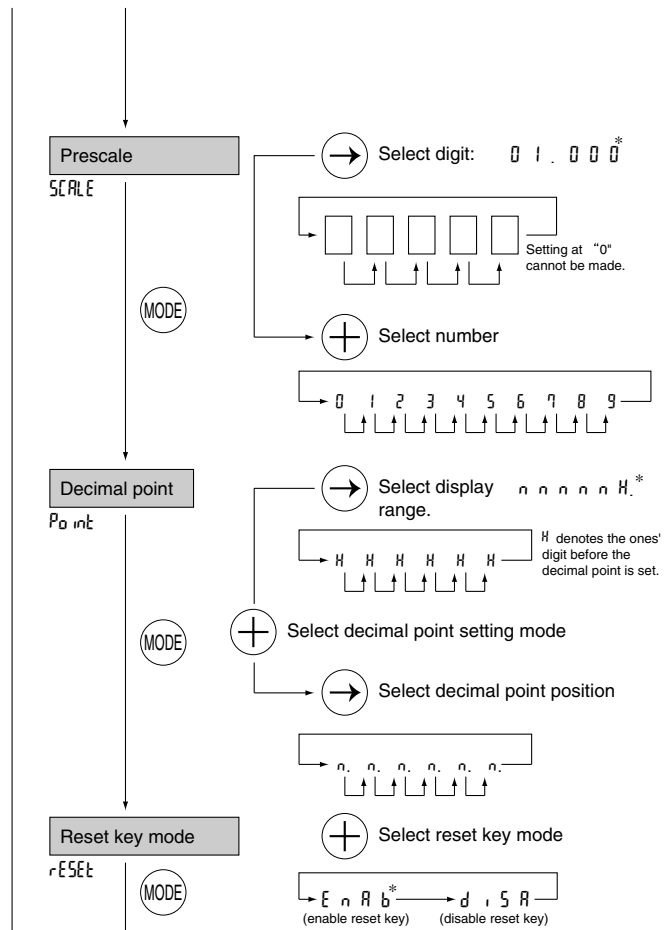
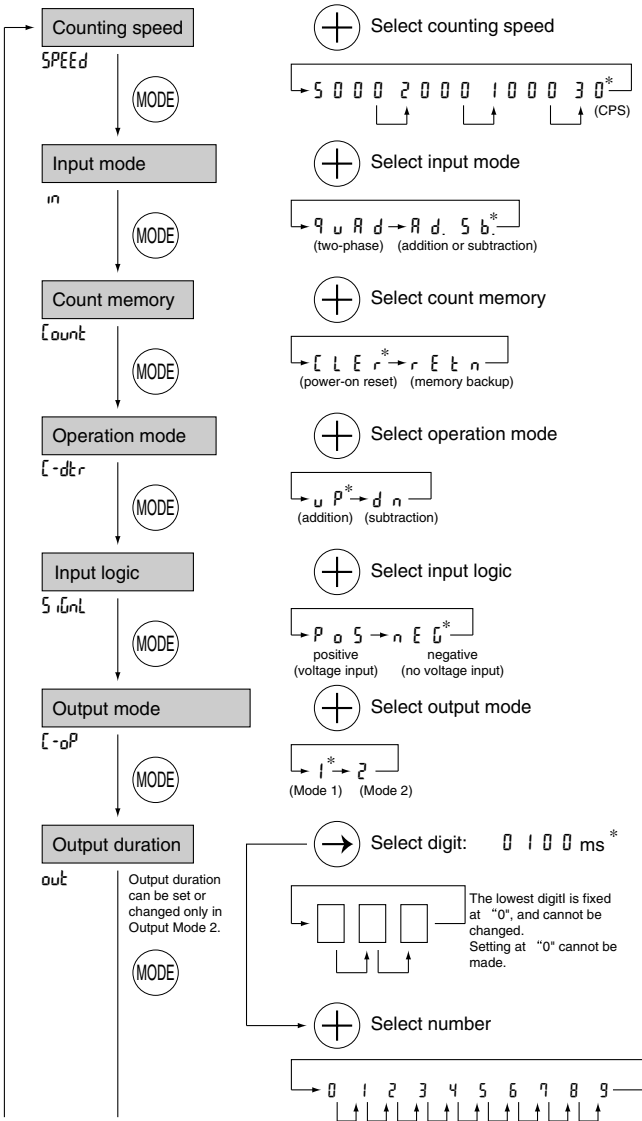
Changing a preset value

Go to the Run mode screen, and change the value as follows:



follows:

Initializing the counter



Notes:

- After you change a current setting, always press the (ENT) key to store the new value.
- * indicates a value set at delivery.
- After you change an initial setting, always press the (RST) key to reset the count.
- The displayed count is determined by the prescale and the decimal point location. For example, if the prescale is set to 1.200 and the decimal point is set as nnn.nHn, each pulse input increments the count as follows: 0.012 → 0.024 → 0.036 → 0.048 → 0.060...

The following table lists the KCN series models and their initial settings:

Item	Model	KCN-6SR-1879	KCN-6SR-C-1770	KCN-6ST-C-1865
Counting speed		30cps	←	1kcps
Input mode		Addition or subtraction	←	←
Count memory		Backup at power failure	←	Backup at power failure
Operation mode		Addition	←	←
Input logic		Positive	Negative	←
Output mode		Mode 1	←	←
Prescale		1,000	←	←
Decimal point		No	←	←
Reset key		Enabled	←	←

KCN-A

KCN-A

KCN-S/W

KCN-B

KCN-B

KCN-T

KCY

KCX

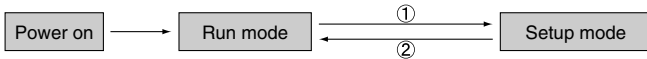
KCX-FN

KCH-B

KCM

2. KCN-W Multifunction Single Preset Mode

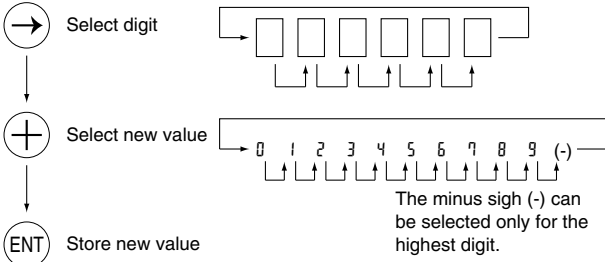
● Switching between Setup mode and Run mode



- ① Press the **(MODE)** key and the **(+)** key at the same time for at least 0.5 second.
- ② Press the **(MODE)** key and the **(+)** key at the same time for at least 0.5 second, or leave the system in the Setup mode for one minute.

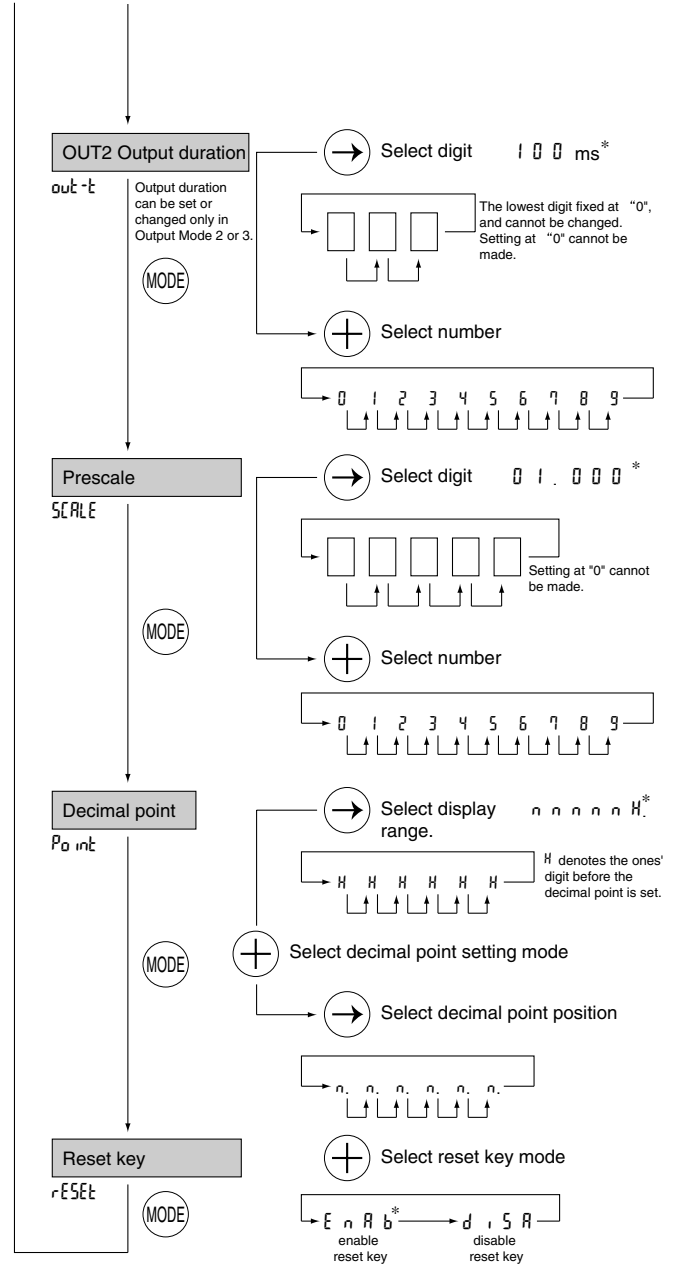
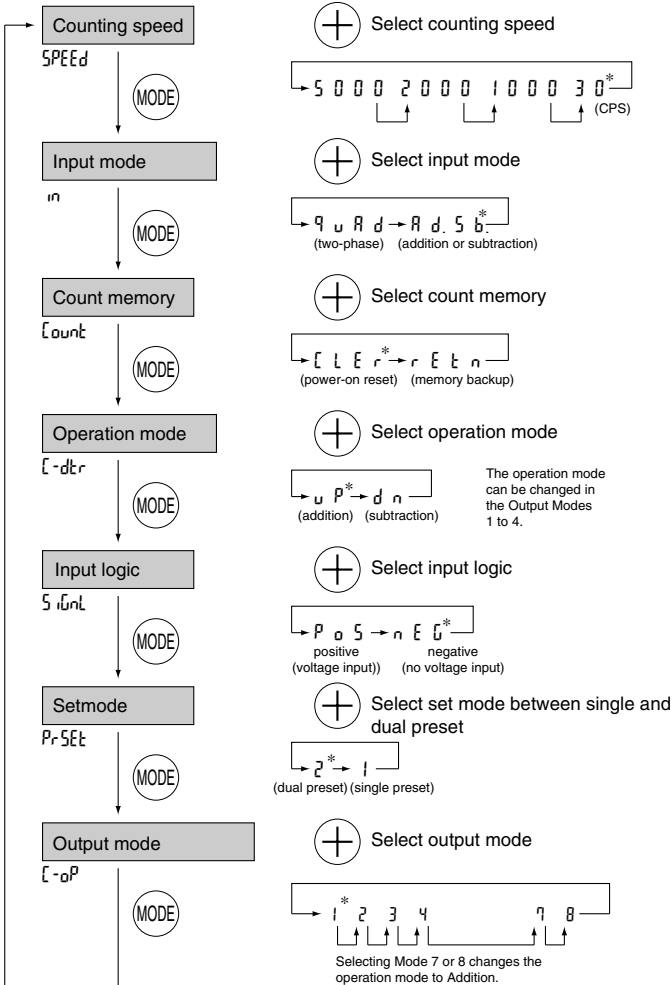
● Changing a preset value

Go to the Run mode screen, and change the value as follows:



● Initializing the counter

In the Setup mode, the counter can be initialized using the menu as

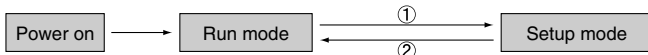


Notes:

1. After you change a current setting, always press the **(ENT)** key to store the new value.
2. * indicates a value set at delivery.
3. After you change an initial setting, always press the **(RST)** key to reset the count.
4. The displayed count is determined by the prescale and the decimal point location. For example, if the prescale is set to 1.200 and the decimal point is set as nnn.nHn, each pulse input increments the count as follows:
0.012→0.024→0.036→0.048→0.060...

3. KCN-W Multifunction Dual Preset Mode

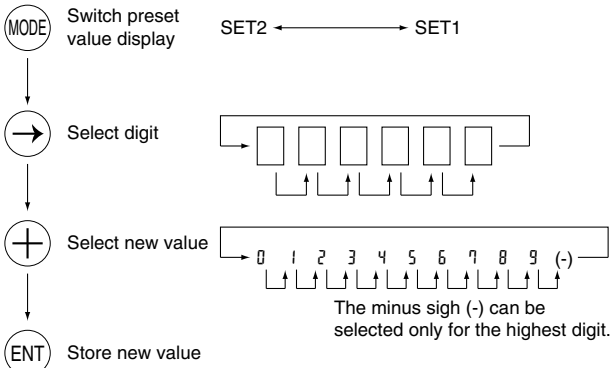
● Switching between Setup mode and Run mode



- ① Press the (MODE) key and the (+) key at the same time for at least 0.5 second.
- ② Press the (MODE) key and the (+) key at the same time for at least 0.5 second, or leave the system in the Setup mode for one minute.

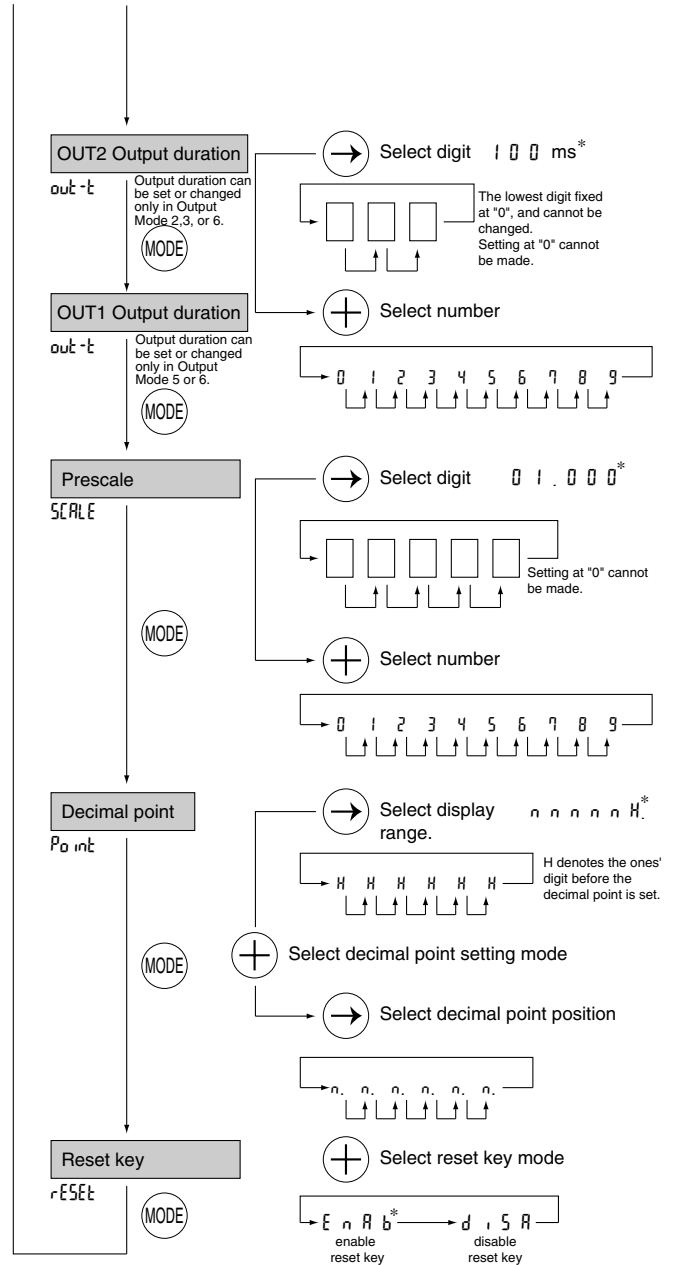
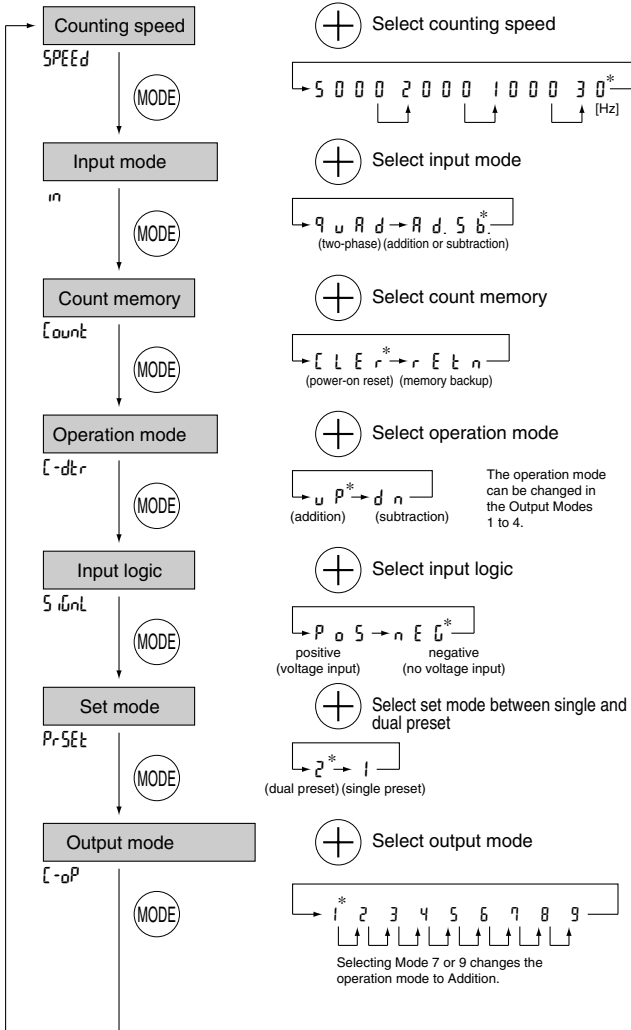
● Changing a preset value

Select Dual preset in the Setup mode, then switch to the Run mode to change the value as follows:



● Initializing the counter

In the Setup mode, the counter can be initialized using the menu as follows:



Notes:

1. After you change a current setting, always press the (ENT) key to store the new value.
2. * indicates a value set at delivery.
3. After you change an initial setting, always press the (RST) key to reset the count.
4. The displayed count is determined by the prescale and the decimal point location. For example, if the prescale is set to 1.200 and the decimal point is set as nnn.nHn, each pulse input increments the count as follows:
0.012 → 0.024 → 0.036 → 0.048 → 0.060...

KCN-A

KCN-A

KCN-S/W

KCN-B

KCN-T

KCY

KCX

KCX-RN

KCH-B

KCM

Timer option

KCN-4S Series General Purpose 4-digit Counters can be used also as high-precision timers.

To use the timer option, connect the pins 5 and 6 before turning the power on.

Performance Specifications

Item	Specification
Mode	On Delay, Off Delay, One Shot, Flicker or Accumulate (Use keys to select one of these modes.)
Timer range	0.01~99.99 seconds 0.1~999.9 seconds 1~9999 seconds 1 second~99 minutes and 59 seconds 1 minute~99 hours and 59 minutes (Use keys to select one of these modes.)
Display	Either time elapsed or remaining (Use keys to select either mode.)
Error caused by voltage or temperature variation	0.005% or ±15ms, whichever is larger
Start	On Delay: Max. 15ms Off Delay: Max. 15ms
Reset	On Delay: Max. 5ms Off Delay: Max. 5ms
Output	NPN open collector or 1a contact (depending on the model)

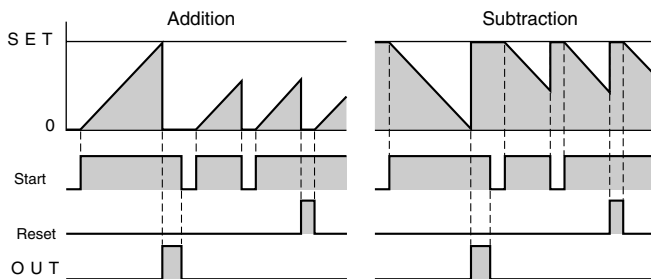
I/O Specifications

Start signal input	Response	On Delay: Max. 15ms Off Delay: Max. 15ms		
	Input resistance	Positive: 15kΩ Negative: 3.3kΩ		
	Input voltage	L: 0~3V H: 7~30V		
Reset input	Response	On Delay: Max. 5ms Off Delay: Max. 5ms		
	Input resistance	Positive: 15kΩ Negative: 3.3kΩ		
	Input voltage	L: 0~3V H: 7~30V		
Open collector output	Withstand voltage	Max. 35V		
	Current	Max. 100mA		
	Residual voltage	Max. 2V		
Relay output	Capacity	AC220V 2A (resistance load)	AC220V 0.5A (cos φ=0.4)	DC30V 0.5A (L/R=7ms)
	Durability	Min. 100,000 contacts	Max. 200,000 contacts	Max. 200,000 contacts

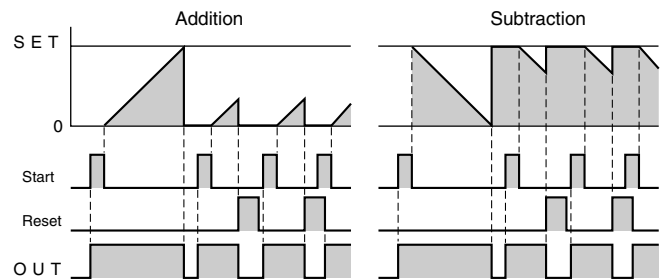
- Notes:**
1. Start signal is required for the timer to be activated.
 2. The timer starts with a delay of up to one second when activated by power input.
 3. The timer value is written to the internal EEPROM when the power is turned off of the ENT key is pressed. The EEPROM allows up to 100,000 writes. Avoid turning the power off more than necessary.

Output mode diagrams

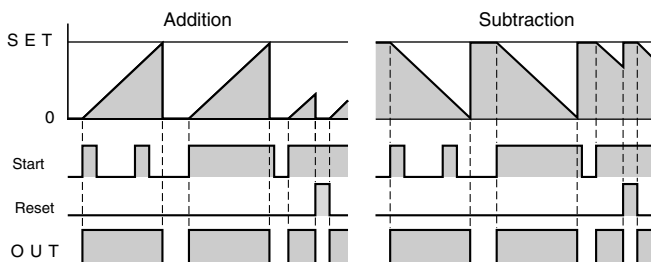
Mode A On Delay



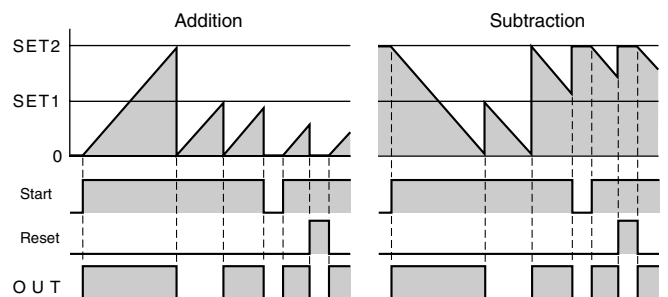
Mode B Off Delay



Mode C One Shot



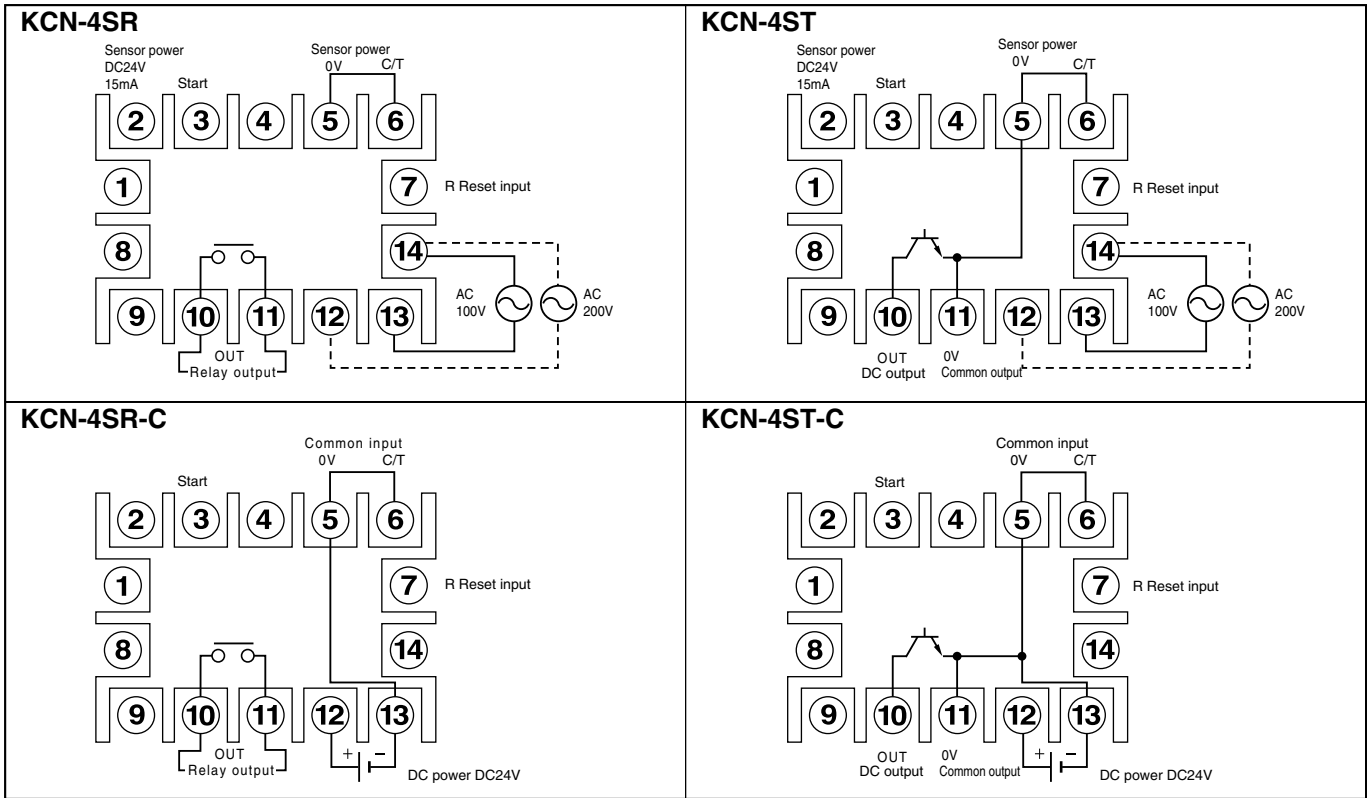
Mode D Flicker



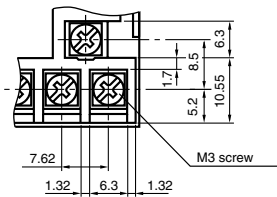
Mode E Accumulation



Wiring Diagrams



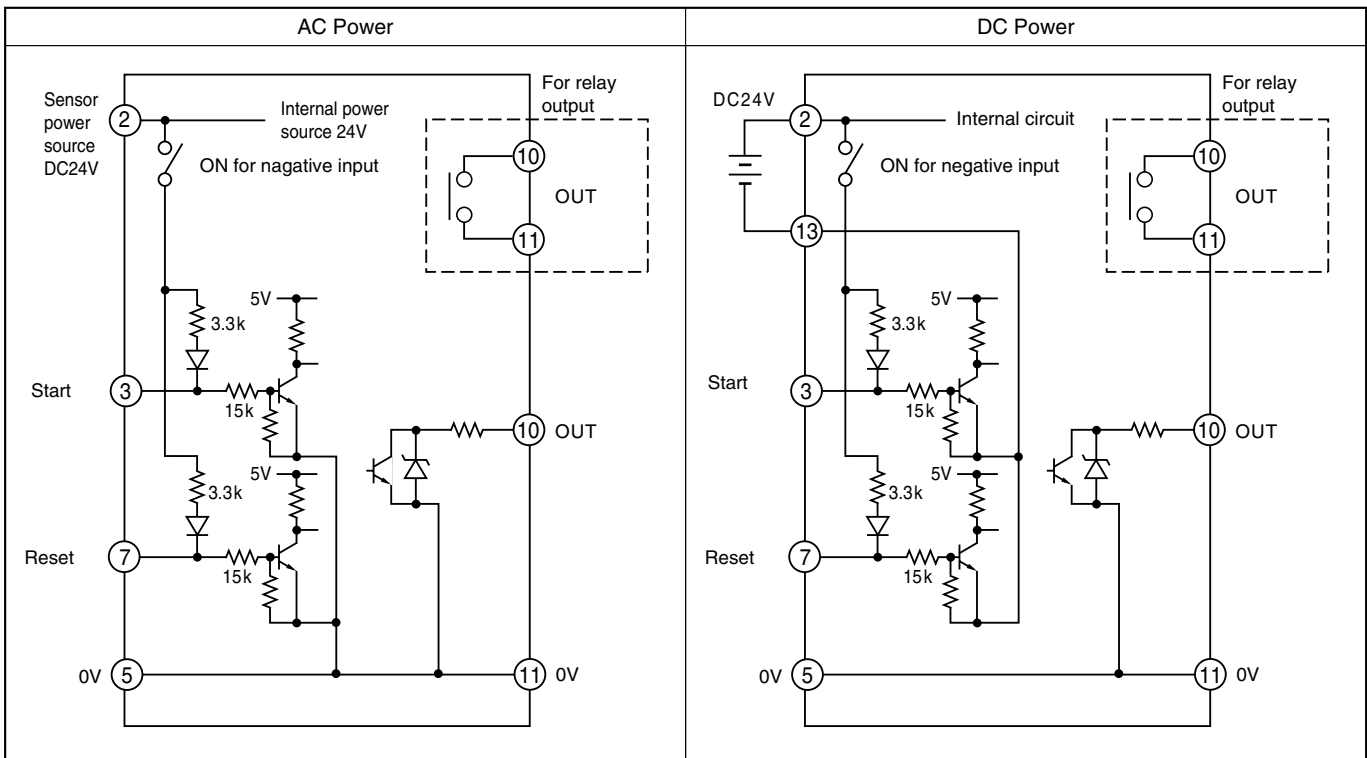
Dimensions of Terminal Block



Wire section: 0.25 to 1.65 mm²
 Conforming crimped contact: 1.25-3

* To use the timer option, connect the 0V pin (5) and the C/T pin (6) before turning the power on.

I/O Circuit Diagrams



Input Wiring Examples (start and reset)

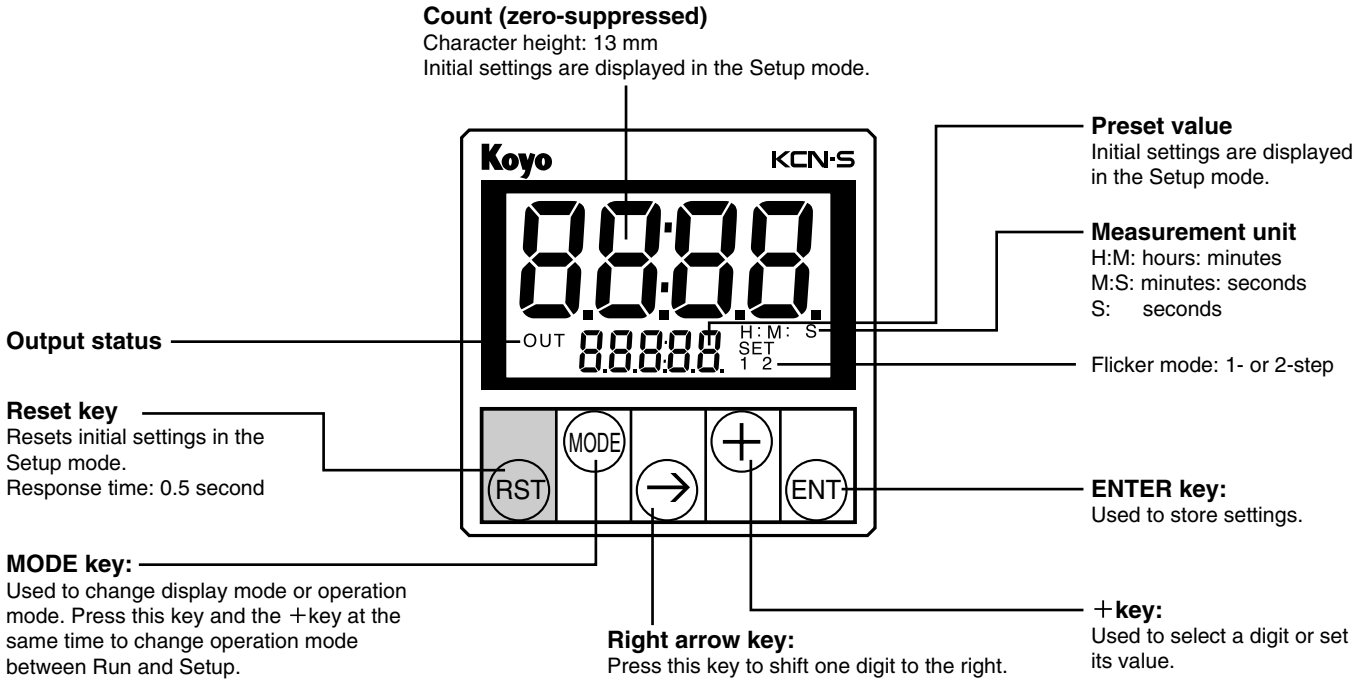
KCV	<p>Proximity switch with voltage output or PNP open collector output</p> <p>● Input logic: Positive (voltage) input (P₀₅)</p>		<p>Proximity switch with NPN open collector output</p> <p>● Input logic: Negative (no voltage) input (nE_U)</p>		
	KCN-A	<p>DC 2-wire proximity switch</p> <p>● Input logic: Negative (no voltage) input (nE_U)</p>		<p>Switch or relay</p> <p>● Input logic: Positive (voltage) input (P₀₅)</p>	
	KCN-S/W	KCN-B	KCN-B	KCN-B	KCN-B

Output Wiring Examples

KCM	<p>NPN open collector output</p>		<p>Relay output</p>	
	KCH-B	KCX-RN	KCY	KCN-T

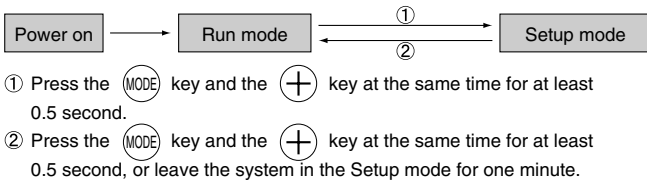
Front Panel Layout and Description

■ Front panel

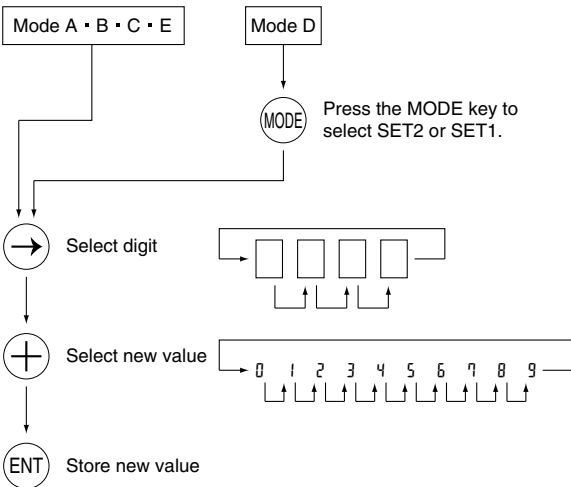


■ Operating procedures

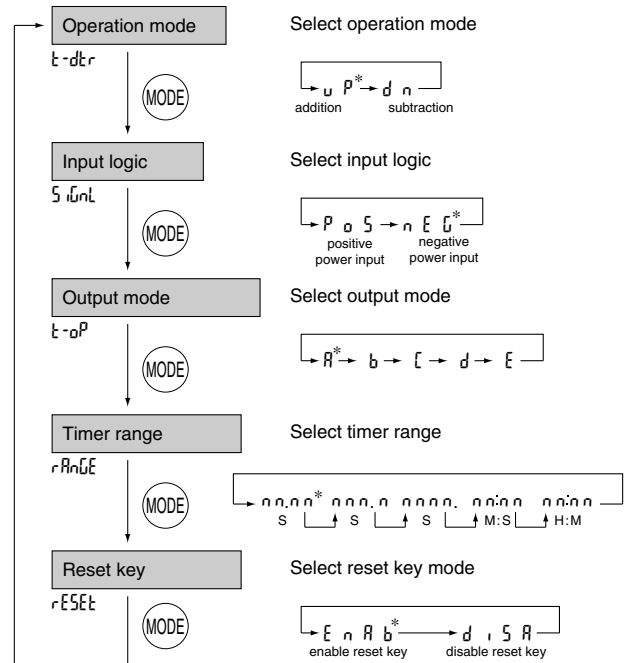
● Switching between Setup mode and Run mode



● Changing a preset value



● Initializing the timer



Notes:

1. After you change a current setting, always press the (ENT) key to store the new value.
2. * indicates a value set at delivery.
3. After you change an initial setting, always press the (RST) key to reset the count.

List of Error Codes

Error code		Description	Possible cause
Count display	Preset display		
F F F F F F	Preset value	Counter overflow	Count has exceeded upper limit.
- F F F F F	Preset value	Counter underflow	Count has decreased below lower limit.
E r r	P 5 E t P 5 E t 1 P 5 E t 2	Preset memory data error	A memory data error occurs when the current settings do not produce a meaningful result.
	5 P E E d	Counting speed memory data error	
	[- o P	Output mode memory data error	
	o u t - t ※1	Output duration memory data error	
	o u t - t 1 ※2	OUT1 output duration memory data error	
	o u t - t 2 ※2	OUT2 output duration memory data error	
	5 [R L E	Prescale memory data error	
	P o i n t	Decimal point memory data error	
	t - o P ※1	Timer output mode memory data error	
	r R n G E ※1	Timer range memory data error	

* 1: KCN-S only * 2: KCN-W only

■ Solving errors

For an overflow or underflow, press the (RST) key to reset the counter and clear the error code.

For any other errors, press the (ENT) key to clear the error code then make the current settings.

Notes:

- The counter continues counting even after an overflow or underflow has occurred. This is performed in the range of -2147483.648 to 2147483.647.
- The counter is self-checked for errors when its power is turned on. When an error occurs, counting and display are disabled except for overflow and underflow.

Settings at delivery

Counter

Item	Set value	
	KCN-S	KCN-W
First setting	—	1000
Second setting	5000	
Counting speed	30cps	
Operation	Addition/subtraction separate inputs	
Count memory	Power-on reset	
Counter mode	Addition	
Input mode	Negative	
Preset mode	—	Dual preset
Output mode	Mode 1	
OUT 2 output duration	100ms	
OUT 1 output duration	—	100ms
Prescale	1.000	
Decimal point	nnnnnH.	
Reset key	Enabled	

Timer

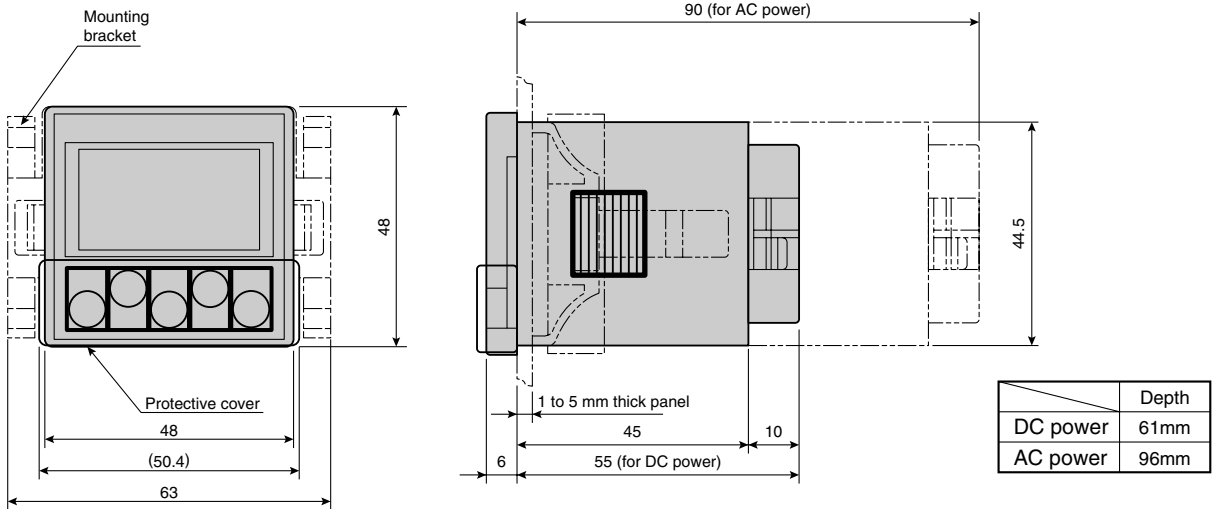
Item	Set value
First setting	10.00
Second setting	50.00
Operation	Addition
Input logic	Negative
Timer mode	Mode A
Timer range	nnnn (S)
Reset key	Enabled

Important

- Using a relay, bring the power voltage quickly to the rated level.
- The KCN-W counters integrate a switching source circuit. Starting the counter causes a surge current to flow into the circuit and may prevent counter operation. Use a power source with a sufficient capacity to prevent the surge current.
- Keep the source voltage in the 20 to 30 V range for DC 2-wire proximity switch.
- After changing initial settings, always press the RST key to reset the counter.
- To use the counter as timer, connect the common input (sensor power) terminal 5 to the Counter-Timer switch terminal 6 then turn the power on.
- After you change the timer range from "S" to "M:S" or "H:M", check that the second digit of the preset value is set to a number less than 6. If necessary, correct the value to prevent a preset error.
- When you switch the function from timer to counter, re-enter the initial settings and preset value.
- Any changed preset value during counting is enabled by pressing the (ENT) key.
- For maintenance purposes, keep records of the initial settings and preset values.
- During counting, any change to a preset value become. Avoid using the counter in the environments where:
 - (1) Ambient temperature is above 50 °C or below -10 °C.
 - (2) Ambient humidity exceeds 85%, or abrupt temperature changes may cause dewing.
 - (3) The operation may be affected by dust, metal chips, corrosive gases or other harmful objects.
 - (4) The machine is exposed to direct sunlight.
 - (5) You anticipate vibration or shock.
- Keep the following in mind when wiring:
 - (1) The wiring to the counter should be separated from power line.
 - (2) Keep the counter body and wiring away from noise sources.
 - (3) Never use a free terminal as a relay.
- Isolate the counter from the control circuit before testing insulation voltage and resistance.

External Dimensions

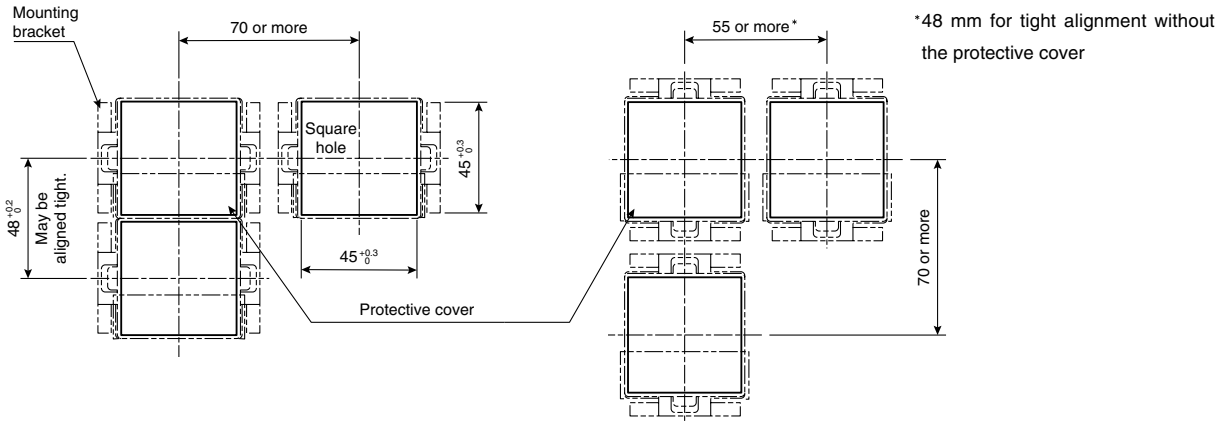
(in mm)



Boring dimensions for Installation

1. Horizontally aligned handles

2. Vertically aligned handles



Electronic Counters

KCN-A

KCN-A

KCN-S/W

KCN-B

KCN-T

KCY

KCX

KCX-RN

KCH-B

KCM